



**HSS, Precision Ground Chucking Reamers**  
(.4540-.4745)

Size	Uncoated Part #
.4540	<a href="#">RR63063</a>
.4545	<a href="#">RR63064</a>
.4550	<a href="#">RR63065</a>
.4555	<a href="#">RR63066</a>
.4560	<a href="#">RR63067</a>
.4565	<a href="#">RR63068</a>
.4570	<a href="#">RR63069</a>
.4575	<a href="#">RR63070</a>
.4580	<a href="#">RR63071</a>
.4585	<a href="#">RR63072</a>
.4590	<a href="#">RR63073</a>
.4595	<a href="#">RR63074</a>
.4600	<a href="#">RR63075</a>
.4605	<a href="#">RR63076</a>
.4610	<a href="#">RR63077</a>
.4615	<a href="#">RR63078</a>
.4620	<a href="#">RR63079</a>
.4625	<a href="#">RR63080</a>
.4630	<a href="#">RR63081</a>
.4635	<a href="#">RR63082</a>
.4640	<a href="#">RR63083</a>
.4645	<a href="#">RR63084</a>
.4650	<a href="#">RR63085</a>
.4655	<a href="#">RR63086</a>
.4660	<a href="#">RR63087</a>
.4665	<a href="#">RR63088</a>
.4670	<a href="#">RR63089</a>
.4675	<a href="#">RR63090</a>
.4680	<a href="#">RR63091</a>
.4685	<a href="#">RR63092</a>
.4690	<a href="#">RR63093</a>
.4695	<a href="#">RR63094</a>
.4700	<a href="#">RR63095</a>
.4705	<a href="#">RR63096</a>
.4710	<a href="#">RR63097</a>
.4715	<a href="#">RR63098</a>
.4720	<a href="#">RR63099</a>
.4725	<a href="#">RR63100</a>
.4730	<a href="#">RR63101</a>
.4735	<a href="#">RR63102</a>
.4740	<a href="#">RR63103</a>
.4745	<a href="#">RR63104</a>

**HSS, Precision Ground Chucking Reamers**  
(.4750-.4955)

Size	Uncoated Part #
.4750	<a href="#">RR63105</a>
.4755	<a href="#">RR63106</a>
.4760	<a href="#">RR63107</a>
.4765	<a href="#">RR63108</a>
.4770	<a href="#">RR63109</a>
.4775	<a href="#">RR63110</a>
.4780	<a href="#">RR63111</a>
.4785	<a href="#">RR63112</a>
.4790	<a href="#">RR63113</a>
.4795	<a href="#">RR63114</a>
.4800	<a href="#">RR63115</a>
.4805	<a href="#">RR63116</a>
.4810	<a href="#">RR63117</a>
.4815	<a href="#">RR63118</a>
.4820	<a href="#">RR63119</a>
.4825	<a href="#">RR63120</a>
.4830	<a href="#">RR63121</a>
.4835	<a href="#">RR63122</a>
.4840	<a href="#">RR63123</a>
.4845	<a href="#">RR63124</a>
.4850	<a href="#">RR63125</a>
.4855	<a href="#">RR63126</a>
.4860	<a href="#">RR63127</a>
.4865	<a href="#">RR63128</a>
.4870	<a href="#">RR63129</a>
.4875	<a href="#">RR63130</a>
.4880	<a href="#">RR63131</a>
.4885	<a href="#">RR63132</a>
.4890	<a href="#">RR63133</a>
.4895	<a href="#">RR63134</a>
.4900	<a href="#">RR63135</a>
.4905	<a href="#">RR63136</a>
.4910	<a href="#">RR63137</a>
.4915	<a href="#">RR63138</a>
.4920	<a href="#">RR63139</a>
.4925	<a href="#">RR63140</a>
.4930	<a href="#">RR63141</a>
.4935	<a href="#">RR63142</a>
.4940	<a href="#">RR63143</a>
.4945	<a href="#">RR63144</a>
.4950	<a href="#">RR63145</a>
.4955	<a href="#">RR63146</a>

**HSS, Precision Ground Chucking Reamers**  
(.4960-.6845)

Size	Uncoated Part #
.4960	<a href="#">RR63147</a>
.4965	<a href="#">RR63148</a>
.4970	<a href="#">RR63149</a>
.4975	<a href="#">RR63150</a>
.4980	<a href="#">RR63151</a>
.4985	<a href="#">RR63152</a>
.4995	<a href="#">RR63153</a>
.5005	<a href="#">RR63154</a>
.5015	<a href="#">RR63155</a>
.5020	<a href="#">RR63156</a>
.5025	<a href="#">RR63157</a>
.5030	<a href="#">RR63158</a>
.5035	<a href="#">RR63159</a>
.5040	<a href="#">RR63160</a>
.5045	<a href="#">RR63161</a>
.5050	<a href="#">RR63162</a>
.5060	<a href="#">RR63163</a>
.5070	<a href="#">RR63164</a>
.5080	<a href="#">RR63165</a>
.5090	<a href="#">RR63166</a>
.5100	<a href="#">RR63167</a>
.5600	<a href="#">RR63168</a>
.5605	<a href="#">RR63169</a>
.5610	<a href="#">RR63170</a>
.5620	<a href="#">RR63171</a>
.5630	<a href="#">RR63172</a>
.5640	<a href="#">RR63173</a>
.5645	<a href="#">RR63174</a>
.5650	<a href="#">RR63175</a>
.5655	<a href="#">RR63176</a>
.6220	<a href="#">RR63177</a>
.6225	<a href="#">RR63178</a>
.6230	<a href="#">RR63179</a>
.6235	<a href="#">RR63180</a>
.6245	<a href="#">RR63181</a>
.6255	<a href="#">RR63182</a>
.6265	<a href="#">RR63183</a>
.6270	<a href="#">RR63184</a>
.6275	<a href="#">RR63185</a>
.6280	<a href="#">RR63186</a>
.6300	<a href="#">RR63249</a>
.6845	<a href="#">RR63187</a>

HSS Chucking Reamers

Through 1/2" ø +.0002, -.0000	Above 1/2" to 5/8" +.0003, -.0000	Above 5/8" to 1 1/2" +.0001, +.0004	Above 1 1/2" to 2" +.0002, +.0006
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Speeds, feeds & tech info pages 497-498.

